Adsorption capacity of Safranin O dye using chitosan hydrogel beads extracted from *Penaeus monodon* **shrimp shell waste**

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Abstract. In this study, chitosan was extracted from *Penaeus monodon* shrimp shell waste and was used as a bio-sorbent to remove Safranin O (SO) dye in aqueous solution. The chitosan adsorbent was characterized by using SEM and FTIR techniques. Batch adsorption experiments were carried out to evaluate the influence of solution pH, chitosan dosage, contact with time, and initial SO concentration on the adsorption process. The study was conducted with varying contact times from 1 to 720 min, adsorbent dose from 0.1 to 3 g, adsorbate concentration from 10 to 200 mg.L⁻¹, and pH from 3 to 10. The results showed that adsorption of Safranin O by chitosan reached equilibrium after 120 min and after that a little change of SO removal efficiency was observed. The maximum adsorption capacity of Safranin O calculated by the Langmuir model was 17.86 mg.g⁻¹ was obtained at room temperature (25 \pm 2 °C), pH of 7, chitosan dose 0.2 g, and SO concentration of 50 mg.L⁻¹. The kinetics of the adsorption process followed the pseudo-second-order kinetics model with the correlation coefficient $R²$ of 0.95. The Langmuir and Freundlich adsorption isotherm models described well the Safranin O adsorption process, with R² of higher than 0.95. The study demonstrated that the chitosan can be extracted from *Penaeus monodon* shrimp shells simply and can be effectively used to remove Safranin O cationic dye in aqueous solution.

Keywords: adsorption, chitosan, Safranin O, shrimp shell

1 Introduction

Synthetic dyestuffs are the major water pollutants discharged by the leather, paint, paper, textile, food processing and printing industries [1, 2] which contribute to environmental contamination and serious health problems due to their extensive application [3]. Most of the organic dyes used in various industrial processes are found to be toxic, stable to oxidizing agents, resistant to biodegradation because of their large molecular size and complexity of their structure [4]. They also adversely affect the metabolic functions of microalgae and aquatic plants by interfering with

the biological activity of microalgae and aquatic plants [5]. Safranin O (SO), a basic cationic dye, has been extensively used in paper technology as counterstain to cotton blue stain for fungal hyphae. SO dye has a complex organic structure which contribute to its mutagenic, genotoxic and carcinogenic properties in a wide range of living beings, therefore, the presence of SO in natural water bodies could pose risks to the aquatic ecosystem and human health [6]. Thus, investigation of appropriate technologies for the removal of toxic dyes as SO from the wastewater before discharging them into the water bodies is of utmost importance.

During the last few years, several physicochemical methods have been used for the removal of dyes from wastewater effluent, including photo-catalytic degradation [7, 8], coagulation and ultrafiltration [9, 10], electrochemical [11, 12], oxidative degradation [13, 14], adsorption [6, 15], and other electrochemical methods [16, 17]. Among these methods, dye removal by using different bio-sorbents is considered to be more economical and effective method. Natural polysaccharide polymers, such as chitosan, have attracted attention because they are biodegradable, non-toxic and environmentally friendly. Chitosan is an amino polysaccharide, produced from the deacetylation of chitin obtained from crustaceans and insects. Chitosan consists of β-1,4-linked 2-amino-2 deoxy-β-D-glucose (deacetylated D-glucosamine) and N-acetyl-D-glucosamine units. Each Dglucosamine unit contains a free amino (-NH2) group, and these groups can take on a positive charge which make a good chelating ligand capable of binding to metal ions or dye ions. In the literature, extensive research on chitosan hydrogel beads has proven its potential as a cheap and effective adsorbent to remove either heavy metals or anionic dyes from aqueous solution [18, 19]. However, little research was done to explore the potential application of chitosan in removal cationic dyes (such as Safranin O) from aqueous solution.

Therefore, in this study, chitosan extracted from *Penaeus monodon* shrimp shell waste was fabricated as a bio-sorbent for SO removal from aqueous solution. The characteristics of the chitosan were determined by SEM (Scanning Electron Microscopy) and FTIR (Fourier Transform Infrared Spectroscopy). Main affecting factors for the adsorption process were

thoroughly investigated in this study, including solution pH (varying from 3 to 10), contact time (varying from 1 to 720 min), adsorbent dose (varying from 0.1 to 3 g) and adsorbate concentration (varying from 10 to 200 mg. L^{-1}), by using batch adsorption studies. Also, adsorption isotherms including Langmuir and Freundlich models were used to evaluate the adsorption capacity of the chitosan extracted from *Penaeus monodon* shrimp shell waste against SO ions. Whereas pseudo–first-order and pseudo-secondorder kinetic models were analyzed to define the adsorption kinetics of SO ions in aqueous solution.

2 Materials and Methods

2.1 Chemicals

All chemicals used in this study included acetic acid CH3COOH, hydrochloric acid HCl, sodium hydroxide NaOH (China), and Safranin O (Sigma-Aldrich).

2.2 Chitosan extraction process

Raw material *Penaeus monodon* shrimp shell waste was collected from local seafood company in Vietnamese Mekong Delta and used in this study, following the procedure of Radwan et al. [20].

Firstly, shrimp shell waste was washed with tap water several times to remove contaminants. Next, the pink shrimp shells were dried at 60 °C overnight, then were ground to a fine powder before preparation of chitin and chitosan. Further steps were followed the procedure as outlined in Fig. 1. The resulting samples from this step are identified as chitosan and used for SO adsorption experiment.

Fig. 1. Chitin and chitosan production flow scheme

2.3 Characterization of chitosan

The micrographs of chitosan were evaluated by scanning electron microscopy (SEM, Hitachi S4800, Japan), while their functional groups were analyzed using a Fourier transform infrared spectroscopy (FTIR, FTIR-PerkinElmer Spectrum 10.5.2).

2.4 Batch Adsorption Experiments

The batch adsorption experiments were used to evaluate the adsorption performance of chitosan against SO in aqueous solution. In a typical experiment, the fixed quantity of chitosan and 10 mL SO solution were added into #15 mL conical centrifuge tubes. The flasks were agitated in a shaker (HS 250 Basic, IKA Labortechnik) at 120 rpm at room condition (25 \pm 2 °C) for a fixed time. The solutions were filtered by Whatman No. 1 filter paper (pore size, 11 μm). After filtering, the residual SO in solution was analyzed by measuring the SO at an optimal wavelength of 530 nm (corresponding to the maximum adsorption capacity for SO), using UV-Vis spectroscopy (Shimazdu UV-1900, Japan). To increase the accuracy of the data, each experiment was repeated 3 times.

The SO adsorbed at equilibrium, q^e (mg.g−1) of chitosan and percentage removal (or removal efficiency) of SO dye were determined by the Eq. (1) and Eq. (2) , respectively:

$$
q_e = \frac{c_0 - c_e}{m} V \tag{1}
$$

$$
H = \frac{(C_0 - C_e).100}{C_0} \tag{2}
$$

where C_0 (mg.L⁻¹) is the initial SO concentrations; C^e (mg.L-1) is the SO concentrations at equilibrium; m (g) is the mass of adsorbent; V (mL) is the volume of the solution.

2.5 Adsorption kinetics

To examine the adsorption mechanisms involved in removal of SO dye by chitosan, pseudo-firstorder and pseudo-second-order kinetic models were used to analyze the kinetic experimental data. The pseudo–first-order (PFO) model and pseudo-second-order (PSO) model can be described by the following Eq. (3) and Eq. (4), respectively:

$$
q_t = q_e (1 - exp^{-k1t})
$$
 (3)

$$
\frac{dq_t}{dt} = k_2(q_e - q_t)^2 \tag{4}
$$

where q^e (mg.g-1) is the equilibrium adsorption capacity; q_t (mg.g⁻¹) is the adsorption capacity at given time t ; k_1 (1.min⁻¹) is rate constant of pseudo-first-order adsorption; k² (g.mg-1 .min-1) is rate constant of pseudo-second-order adsorption.

2.6 Adsorption isotherm

To predict the adsorption behavior of chitosan for SO, Langmuir and Freundlich isotherm models were applied. The nonlinear models for Langmuir and Freundlich isotherm models are shown in Eq. (5) and Eq. (6), respectively:

$$
q_e = \frac{q_m \kappa_L c_e}{1 + \kappa_L c_e} \tag{5}
$$

$$
q_e = K_F C_e^{1/n} \tag{6}
$$

where q^e (mg.g-1) is the adsorption capacity at equilibrium; q^m (mg.g-1) is theoretical maximum adsorption capacity; C^e (mg.L-1) is the concentration of the adsorbate at equilibrium; K^L (L.mg-1) is the Langmuir adsorption constant; K^F $((mg.kg⁻¹)/(mg.L⁻¹)ⁿ)$ is the Freudlich adsorption constant; 1/n is the intensity of adsorption (unitless).

3 Results and Discussion

3.1 Characteristics of chitosan

The scanning electron microscopy (SEM) images (at magnification of ×500 and scale bar of 100 μm) of chitosan extracted from *Penaeus monodon* shrimp shells is shown in Fig. 2. It is observed that chitosan exhibited a nonporous surface and smooth membranous phase.

The infrared spectrum of chitosan is shown in Fig. 3. The absorption bands at around 3784 cm−¹ and 2874 cm−1 can be attributed to O-H stretching and C-H asymmetric stretching, respectively. The presence of residual N-acetyl groups was confirmed by the bands at around 1648 cm−¹ (C=O stretching of amide I) and 1316 cm−¹ (C-N stretching of amide III), respectively. The CH³ symmetrical deformations were

Fig. 2. SEM images of chitosan

Fig. 3. FTIR spectra of the chitosan

confirmed by the presence of bands at around 1379 cm−¹ . The absorption band at 1090 cm−1 can be attributed to the free amino group (−NH2) at glucosamine C² position. Chitosan FTIR spectra also showed bands at 573 cm−1 and 728 cm−¹ corresponds to C–O stretching and N-H stretching, respectively. All bands are found in the spectra of samples of chitosan reported by others [20, 21].

3.2 Effects of solution pH

The solution pH plays an important role in the entire adsorption process, since it affects the surface charge of the adsorbent. The effect of the solution pH on the adsorption capacity of SO by chitosan were performed in the range of 3 –10 at room temperature (25 \pm 2 °C). Fig. 4 shows that the removal efficiency of SO adsorption to chitosan were highly pH-dependent. The removal efficiency increased rapidly when increasing the pH from 3 to 7 (increased from 14.45 to 48.46 %),

continuously increasing pH solution from 7 to 10, the removal efficiency still increased, however, the increasing values were slowed down and almost insignificant (from 48.46 to 55.93 %, increased by approximatedly 7%). To explain, at pH below 6, the amino groups (–NH2) of the chitosan are protonated to form cationic amino group (–NH³ + leading to a decrease in electrostatic repulsion between adsorbateadsorbent interactions, as indicated by the drop in removal efficiency at acidic environment [23]. On the contrary, in alkaline environment, a decrease in the positive charge of the amine groups (-NH2) of chitosan can occur due to an excess of -OH molecules, hence the surface charge of the chitosan becomes more negative, resulting a strong adsorbate-adsorbent interactions (by electrostatic attraction), thereafter increasing the removal efficiency [23].

Fig. 4. Effect of pH on the removal efficiency of SO

Note: Data expressed as mean ± SD. Values with different alphabets (a, b, c, …g) were significance (p < 0.05).

In summary, the removal efficiency of SO at $pH \sim 7$ was more appropriate than the remaining pH values, so pH \sim 7 was selected for further adsorption experiment.

3.3 Effect of chitosan dosage

The adsorbent dosage is also one of the essential factors to the adsorption process, where the removal efficiency increases in proportion to the amount of adsorbent added until a specified point is reached [24]. Fig. 5 shows that the percent SO removal increased from 33.97 to 59.41 % with increasing chitosan dosage from 0.1 to 3.0 g. In other words, the SO percent removal was proportional to the chitosan dosage, that is, increasing the chitosan dosage led to a rise in the percent removal of SO. It can be explained that by the increase in the chitosan dosage, the number of active sites increases and thus removal percentage increases. However, when the active sites on the chitosan surface reach saturation, any increase in chitosan dosage will not significantly change the adsorption capacity, as found in this study. These trends were similar to other studies of using chitosan for the removal of dye in aqueous solution [25, 26].

Fig. 5. Effect of chitosan dosage on the percent removal of SO

Note: Data expressed as mean ± SD. Values with different alphabets (a, b, c, …g) were significance (p < 0.05).

In this study, the dosage of 0.2 g chitosan was selected for the following experiments.

3.4 Effect of contact time

Contact time is another important parameter that should be investigated in adsorption because it can reflect the adsorption kinetics of an adsorbent for a given concentration of the adsorbate [27]. In this experiment, all of the parameters except contact time, including temperature $(25 \pm 2 \degree C)$, chitosan dosage (0.2 g), pH (7), initial SO concentration (50 mg.L-1) were kept constant. The

effect of contact time on SO removal efficiency showed in [Fig.](https://www.sciencedirect.com/science/article/pii/S1026918516300920#fig1) 6. It is observed from Fig. 5 that the uptake of SO ion occurred in two stages, with an initial rapid uptake, then followed by subsequent slow uptake. More specifically, the adsorption process appeared to proceed rapidly in the first 120 min with the percent removal increased from 21.21 to 67.43 %, and afterwards no significant change was observed (increased by 8%). To explain, as time of adsorption was changed from 1 to 120 min, the numbers of available active sites were much larger than the number of SO molecules to be adsorbed, resulting a highly efficient removal of SO in aqueous solution by the chitosan. There was no significant change in equilibrium concentration after 120 min, the adsorption process reached to equilibrium. Such behavior is in agreement with that observed in other studies [27, 28].

Fig. 6. Effect of contact time on the percent removal of SO

Note: Data expressed as mean ± SD. Values with different alphabets (a, b, c, …g) were significance (p < 0.05).

Therefore, the contact time of 120 min was chosen for all experiments.

3.5 Effect of initial SO concentration

Initial adsorbate concentration is also one of the significant factors affecting the adsorption

efficiency of an adsorbent. The experiments of the effect of initial SO concentration on removal efficiency were done with variable initial SO concentration (10, 30, 50, 80, 100, 120, 150, 180 and 200 mg.L⁻¹) and constant temperature (25 \pm 2 °C), pH (7), contact time (120 min) and chitosan dose (0.2 g). The experimental results were presented in [Fig.](https://www.sciencedirect.com/science/article/pii/S1026918516300920#fig3) 7. As [Fig.](https://www.sciencedirect.com/science/article/pii/S1026918516300920#fig3) 7 is shown, SO removal efficiency decreased with the increase in initial SO concentration. To be more specific, the removal efficiency decreased from 76.43 (at $C_e = 10$ mg.L⁻¹) to 29.82 % (at $C_e = 200 \text{ mg.L}^{-1}$). To explain, at low SO concentrations of $10 - 50$ mg.L⁻¹, the ratio of the initial number of moles of SO ions to the available surface area of chitosan is large and subsequently the fractional adsorption becomes independent of initial SO concentration, so the percentage removal is high $(> 60 %)$. However, at higher concentrations (C^e > 50 mg.L-1), the available sites of adsorption become fewer, while number of moles of SO ions increases, hence the percentage removal of SO ions depends upon the initial concentration, decreases the percentage removal. Such trend is in agreement with that observed in other studies [28].

Fig. 7. Effect of SO concentration on the removal efficiency

Note: Data expressed as mean ± SD. Values with different alphabets (a, b, c, …g) were significance (p < 0.05).

In this experiment, initial SO concentration of 50 mg.L-1 was chosen as the suitable concentration for SO adsorption of chitosan.

3.6 Adsorption kinetics

In order to define the adsorption kinetics of SO ions, the adsorption kinetic models for the adsorption process were studied for contact times ranging from 1 to 720 min. The kinetic experimental data at constant temperature (25 ± 2) °C), dosage (0.2 g), pH (7), initial SO concentration (50 mg.L-1). The non-linear fits of pseudo-firstorder (PFO) and pseudo-second-order (PSO) kinetic models are displayed in Fig. 8. All the calculated kinetic parameters are presented in Table 1.

Fig. 8. Plots of PFO and PSO kinetic models for SO adsorption

Parameter	PFO	PSO
R^2	0.87	0.95
$q_{e, exp}(mg.g^{-1})$	7.82	7.82
$q_{e, cal}(mg.g^{-1})$	7.68	8.07
$k_1(1.min^{-1})$	0.11	
$k_2(g.mg^{-1}.min^{-1})$		0.02

Table 1. Adsorption kinetic parameters for SO removal

It can be confirmed from Table 1 that the pseudo-second order kinetic model was the wellfitted model with comparatively high correlation coefficient (R^2 = 0.95) than the pseudo-first-order model ($R^2 = 0.87$). The closer values of $q_{e, cal}$ (mg.g-

¹) to q_e , $exp(mg. g⁻¹)$ in the pseudo-second-order model also demonstrated the fitted better to the experimental data. The fit of the pseudo-secondorder model indicated that the rate of adsorption of SO dye onto chitosan was almost a controlled chemisorption process, which involved sharing of electrons between SO dye molecules and surface of chitosan. The adsorption kinetic fitted to the pseudo-second-order kinetic model was also obtained from other chitosan polymers for Congo red dye [29] and Eriochrome black T [30].

3.7 Adsorption isotherms

To obtain the valuable information about the distribution of SO cations on the surface of the chitosan particles, the adsorption isotherms were applied on equilibrium experimental data. The isotherm experimental data performed at various initial SO concentration (10 - 200 mg.L-1), while constant temperature (25 ±2 °C), dosage (0.2 g), pH (7), contact time (120 min) were kept constant. The non-linear fits of Langmuir and Freundlich isotherm models are displayed in Fig. 9. The results showed that both Langmuir and Freundlich adsorption isotherms (Fig. 9) were well suited to the data on equilibrium sorption of SO dye onto chitosan.

Fig. 9. Plots of Langmuir and Freundlich adsorption isotherms for SO dye adsorption

The outcome values of isotherm parameters for the removal of SO by chitosan are presented in Table 2.

Parameter	Langmuir	Freundlich
R ²	0.99	0.95
$q_{max}(mg.g^{-1})$	17.86	
K_{L} (L.mg ⁻¹)	0.04	
K_F (mg.g ⁻¹)/(mg.L ⁻¹) ⁿ		2.45
1/n		2.63

Table 2. Adsorption isotherm parameters for SO removal

The R² values shown in Table 2 indicated a good fit to Langmuir isotherm $(R^2 = 0.99)$ as well as Freundlich isotherm ($R^2 = 0.95$) to SO for equilibrium adsorption, indicating both the monolayer and multilayer adsorption can be used to explain the adsorption process of SO onto chitosan.

According to the Langmuir isotherm model, the maximum adsorption capacity (q_{max}) values of chitosan for Safranin O at room temperature were calculated as 17.86 mg.g−1 (Table 2). A direct comparison was made with other chitosan adsorbents in the recent literature, in which qmax for Congo red adsorption on chitosan hydrogel beads [31], chitosan [32] and N,O-carboxymethyl-chitosan/montmorillonite nanocomposite [33] was 92.59, 81.23 and 74.24 mg.g−1, respectively; suggesting that the prepared chitosan hydrogel beads in this study was lower adsorption capacities toward Safranin O dye. However, it is true that no safe comparisons can be made here because the experimental conditions and the adsorbates are different.

4 Conclusion

Penaeus monodon shrimp shell wastes are an abundant source in the Mekong Delta that can be utilized for chitosan production. SEM images showed that the chitosan hydrogel beads exhibited non-porous and smooth surface. The result of FTIR studies revealed different

functional groups of organic compounds in chitosan. In this study, essential factors including solution pH, dosage of chitosan, contact time and initial SO concentration all affected removal efficiency of Safranin O by chitosan. The results showed that at room temperature (25 \pm 2 °C), the SO removal efficiency was highly effective in neutral and alkaline the pH conditions, the chitosan dosage of 0.2 g and the initial SO concentration of 50 mg/L. As the contact time increased, the SO removal efficiency also increased correspondingly, and reached equilibrium in 120 min. The kinetics of adsorption was found to better fit to pseudo-second-order model, indicating a chemisorption mechanism controlled the adsorption process. Both the Langmuir and Freundlich isotherm models described well the adsorption process of Safranin O in solution by chitosan hydrogel beads, which is shown at the correlation coefficients $R²$ of higher than 0.95, indicating that the adsorption process can be explained in terms of either monolayer adsorption or multilayer adsorption. The qmax values of chitosan for SO at room temperature were calculated as 17.86 mg.g−1 . In summary, the *Penaeus monodon* bundant shrimp shell waste can be utilized to produce a chitosan bio-polymer, and has the potential application in the removal of the organic dye Safranin O from aqueous solution.

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